

PERMIT-TO-INSTALL APPLICATION OHIO RIVER CLEAN FUELS FACILITY VILLAGE OF WELLSVILLE, COLUMBIANA AND JEFFERSON COUNTIES, OHIO

SUBMITTED TO:

OHIO ENVIRONMENTAL PROTECTION AGENCY

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Volume I of III

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PERMIT-TO-INSTALL APPLICATION OHIO RIVER CLEAN FUELS FACILITY VILLAGE OF WELLSVILLE, COLUMBIANA AND JEFFERSON COUNTIES, OHIO

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INTRODUCTION

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INTRODUCTION

1.0 Project Overview

The purpose of this project is to produce ultra-clean high-quality liquid transportation fuels from coal and biomass. The proposed coal/biomass-to-liquids (CBTL) facility will encompass an area of approximately 275 acres within a property boundary of more than 600 acres. ORCF has selected a site located west of Route 7 and the Ohio River near Wellsville, Columbiana and Jefferson Counties, Ohio. The proposed project site boundary is shown on Figure 1 – Site Location Map. Figure 2 is a proposed plot plan of the entire facility illustrating both the elements of the facility that are the subject of this PTI application as well as other key site elements.

2.0 Project Description

Figure 3 is a block flow diagram of the entire manufacturing process. To simplify the presentation and organization of this application, the facility has been divided into multiple interrelated modules. The facility will integrate multiple industrial processes into a unique system, the first of its kind in the United States of America. The primary industrial processes and their corresponding Standard Industrial Classification (SIC) codes and North American Industrial Classification System (NAICS) codes are:

| Industrial Process | SIC Code | NAICS Code |
|--|----------|------------|
| Feedstock (coal and biomass) storage and handling | 1221 | 212111 |
| Gasification (products of coal not elsewhere classified) | 2999 | 324199 |
| Material Handling and Storage (slag and ash) | 3295 | 212399 |
| Syngas Cleaning (Acid Gas Removal and Sulfur Recovery Plant) | 2819 | 325188 |
| Fischer-Tropsch Process (industrial organic chemicals) | 2869 | 325110 |
| Product Upgrade Process (similar to petroleum refining) | 2911 | 324110 |
| Liquid Product Storage and Loading | 5171 | 424710 |
| Electric Power Generation | 4911 | 221112 |

SIC and NAICS codes are self-selected by industry. There is no government agency responsible for assigning, monitoring, or approving SIC/NAICS codes. Establishments are advised to select a code or codes based on their highest revenue-producing activity. ORCF has selected SIC code 2869 (Industrial Organic Chemicals, Not Elsewhere Classified, [aliphatics]) and the corresponding NAICS code, 325110 (petrochemical manufacturing) to represent the primary industrial activity at the facility.

Each process module is illustrated in Figure 3. The following brief descriptions summarize the air quality permit application modules for the facility. Detailed process descriptions and module-specific flow diagrams are provided in the module-specific permit application sections.

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2.1 Feedstock Storage (SIC Code 1221 - Bituminous Coal and Lignite Surface Mining)

Bituminous coal (e.g., Pittsburgh #8) and biomass (saw dust and wood chips only) will be stored in six piles: four for coal, one for biomass, and one for either coal or biomass. The total storage pile area will be approximately 19 acres. Individual piles will be protected from wind erosion by wind screens and the biomass storage area will be roofed. Associated air emissions will include fugitive particulate matter from material handling and wind erosion of storage piles.

2.2 Feedstock Processing (SIC Code 1221 - Bituminous Coal and Lignite Surface Mining)

Coal and biomass will be delivered to the facility by either conveyor or truck. Conveyor transfers will originate from a river-side terminal operated by a separate legal entity. ORCF will operate an enclosed conveyor that will originate at the terminal and deliver feedstock directly to the facility. Coal and biomass will also be delivered by truck to a hopper building at the facility. Fugitive particulate matter emissions will be generated from stacker/reclaimers used to manage the feedstock piles, and from conveyors used to transfer coal and biomass from the hopper building to the storage piles. Point source particulate emissions will be associated with various transfer towers, silos, crushers, and filling vessels. Products of combustion will be generated when fuel is burned to dry the feedstock prior to delivery to the gasifiers.

2.3 Gasification (SIC Code 2999 - Products of Petroleum and Coal, Not Elsewhere Classified)

Six gasifiers will be used to manufacture synthetic gas (syngas) from the feedstock. Syngas consists primarily of carbon monoxide and hydrogen. Gasification involves exposure of feedstock to sub-stoichiometric quantities of oxygen at elevated temperature (about 2,800 °F) and pressure. Syngas generated in the gasifiers is then cleaned in Module 5 – Syngas Cleanup. The gasification process will not be a source of atmospheric emissions under normal operating conditions. During startup and shutdown of the gasifiers and during emergencies or process upsets, it will be necessary to direct gasifier products to the high pressure flare.

2.4 Material Handling (SIC Code 3295 - Minerals and Earths, Ground or Otherwise Treated)

By-products of the gasification process include fly ash and slag. Fly ash will be collected and transferred to one of six storage silos prior to being shipped off-site. Point sources of particulate emissions will include intermediate storage vents and storage silo vents. Fly ash will be pneumatically conveyed from the silos to trucks. Passive bin vent filters will control particulate emissions associated with the transfer of the fly ash from silos.

Dewatered slag from each of the six gasifiers will be conveyed to on-site storage via enclosed conveyors. The slag storage area will be surrounded on three sides by low barriers to contain material and provide partial wind barriers. The slag storage pile area is estimated at about one acre and will be a source of fugitive particulate emissions.

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2.5 Syngas Cleanup (SIC Code 2819 - Industrial Inorganic Chemicals, Not Elsewhere Classified)

In this part of the plant, sulfur, mercury, and other impurities that would adversely impact the Fischer-Tropsch and Product Upgrade processes will be removed from the syngas produced by the gasifiers. Syngas processing steps will include:

- filtration (fly ash removal);
- wet scrubbing (removal of residual particulate, soluble alkali salts, hydrochloric acid, and hydrofluoric acid);
- activated carbon adsorption (removal of mercury);
- Rectisol® (or equivalent) acid gas removal (hydrogen sulfide [H₂S], carbonyl sulfide [COS], carbon dioxide [CO₂], and other trace components such as cyanide, ammonia, mercury, and metal carbonyls); and
- Zinc oxide sorption (residual sulfur species removal)

Also included within this module are sulfur recovery systems that will be used to convert sulfur compounds removed from syngas in the acid gas removal process into elemental sulfur. The sulfur recovery system includes thermal oxidization for conversion of reduced sulfur species to sulfur oxides.

2.6 Fischer-Tropsch (SIC Code 2869 - Industrial Organic Chemicals, Not Elsewhere Classified)

In the Fischer-Tropsch process, clean syngas (essentially carbon monoxide and hydrogen), will undergo chemical conversion to paraffinic wax and water in the presence of cobalt catalyst particles. Emission sources associated with this process include catalyst regeneration and other process gases that will be combusted by a low-pressure flare and combustion emissions from small heaters used in the catalyst regeneration process.

2.7 Product Upgrade (SIC Code 2911 - Petroleum Refining)

The paraffinic wax formed by the Fischer-Tropsch reactors will be fractionated into various product streams in the Product Upgrade portion of the facility. Middle distillates will be hydrotreated and then refined via distillation into F-T-diesel and/or F-T-Jet, F-T-naphtha, and liquefied petroleum gas. Air emissions will be produced by combustion of tailgas in three medium and one large process heaters and various equipment flanges, valves and seals that may be sources of fugitive volatile organic compounds.

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2.8 Tank Farm (SIC Code 5171 - Petroleum Bulk stations and Terminals)

Products from the Product Upgrade process will be stored in above-ground storage tanks or pressure vessels prior to being shipped offsite. The tank farm will include eight (three-million gallon) fixed-roof tanks to store middle distillates and four (three-million gallon) fixed roof with internal floating-roof tanks to store F-T naphtha and off-specification product. Liquefied petroleum gas (LPG) will be stored in ten nominal 30,000-gallon LPG bullets. Volatile organic compound (VOC) emissions will be produced by the working and breathing losses of the tank farm.

2.9 Product Loading (SIC Code 5171 - Petroleum Bulk stations and Terminals)

Tanker truck loading of product will occur at the loading rack adjacent to the tank farm. The design of the loading rack will provide capacity for four to eight tanker trucks to load F-T diesel and/or F-T naphtha simultaneously. A pipeline connection for product delivery is also anticipated. The F-T naphtha product loading rack will be equipped with a vapor recovery system to capture the majority of fugitive VOC emissions.

2.10 Combined Cycle Plant (SIC Code 4911 - Electric Services)

The power block will be constructed in three phases. The first phase will be a 1,200-MMBtu/hr natural gas and tailgas-fired boiler (Phase 1 Boiler) that will be constructed along with a steam turbine. The Phase 1 Boiler is expected to provide the power requirements for the facility for the initial 18 months of operation. A transitional stage where one combustion turbine generator (CTG) will be brought on line will begin roughly 18 months after the initial startup. The full operational phase when the second CTG will be brought on line will begin about 36 months after initial startup.

The Combined Cycle block will consist of two CTGs, each exhausting to its own Heat Recovery Steam Generator (HRSG) and a process steam turbine generator (PTG). The two 230-MWe (nominal) CTGs will burn tailgas produced within the facility or natural gas. Emissions from the HRSGs will be controlled by selective catalytic reduction and catalytic oxidation.

2.11 Ancillary Systems

2.11.1 Cooling Towers

The waste heat from condensers at the facility will be rejected by two hyperbolic wet cooling towers. Each tower will be 580 feet tall and 239 feet in diameter at the top. Ohio River water will be used for the cooling tower makeup with pre-treatment prior to use. The cooling towers will also provide cooling required for the CBTL processes.

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2.11.2 Emergency Generator and Fire Pumps

Emergency power generation for the site will be provided by a single 16-cylinder diesel-powered 2-MWe emergency generator. Two nominal 300-bhp diesel-driven fire pump engines will be used to provide fire protection at the facility.

2.11.3 Roadways and Parking

Plant roads at the Ohio River Clean Fuels facility will allow for delivery of raw materials (coal and biomass), export of products (F-T diesel, F-T naphtha, and LPG), shipping of by-products (sulfur, fly ash, and slag), and employee vehicle traffic and parking. Due to the high volume of traffic, all plant roads will be paved. Haul trucks will be covered and roadways will be watered and swept in accordance with a dust control plan.

3.0 Primary Emission Units and Air Pollution Control Equipment

Table 1 is a list of the primary emission units proposed for the ORCF facility. As detailed in the attached application, ORCF will employ multiple air pollution control technologies and strategies to reduce air emissions from the plant. Specifically, ORCF will limit the emission of particulate matter (PE and PM₁₀), sulfur dioxide, nitrogen dioxide, carbon monoxide, volatile organic compounds, organic compounds, hazardous air pollutants, and air toxics through the use of the following methods:

- Full and partial enclosures as well as wind screens
- Dust suppressants
- Baghouses, fabric filters, and pneumatic conveyance
- Enclosed conveyors and reduced drop heights
- Use of low-sulfur liquid fuels and gaseous fuels
- · Good combustion equipment design and combustion practices
- Thermal oxidation
- Ultra Low-NO_x and low- NO_x burners
- Selective Catalytic Reduction
- Catalytic Oxidation
- Leakless/sealless or low-emission valves, compressor seals, and pumps
- VOC Leak Detection and Repair Program
- Fixed roof tanks with internal floating roofs
- Vapor Recovery System
- Drift Eliminators
- Dust Control Program

Specific pollution control technologies associated with the primary emission units are identified in Table 1.

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4.0 Emission Inventory Summary

4.1 Criteria Air Pollutants

Detailed information about the air emissions profile for the various processes proposed for the ORCF facility are provided in the individual Emission Inventory sections of the Permit Application. Table 2 summarizes the actual annual criteria pollutant emissions from ORCF.

4.2 Hazardous Air Pollutants

ORCF has the potential to emit non-criteria air pollutants that are regulated as hazardous air pollutants (HAP) under Clean Air Act Section 112. Table 3 summarizes the potential annual HAP emissions from the facility (hourly potential estimates as well as hourly and annual actual emission estimates are provided in the module-specific Supporting Calculations and OPEA Application Forms attachments). In addition to criteria pollutants and hazardous air pollutants, the facility has the potential to emit other air contaminants that may have an adverse impact on human health. These air toxics are defined by Ohio EPA as substances for which a health-based threshold limit value (TLV) has been established by the American Conference of Governmental Industrial Hygienists (ACGIH). Table 3 includes annual estimated emissions of air toxics from ORCF.

5.0 Regulatory Summary

Regulations applicable to the entire facility are discussed below. Module-specific applicable regulations are presented in the respective application modules. The matrix shown in Table 4 summarizes applicable regulations identified for each process module.

5.1 Air Pollution Nuisances Prohibited (OAC 3745-15-07)

The emission into the open air of smoke, ashes, dust, grime, acids, fumes, gases, vapors, odors, or any other substances or combinations of substances, in such a manner as to endanger the health, safety or welfare of the public, or cause unreasonable injury or damage to property, is a public nuisance. It is unlawful for any person to cause, permit or maintain any such public nuisance.

5.2 Stack Height Requirements (OAC 3745-16)

Good engineering practice stack height requirements are established by this rule. According to 3745-16-02, the requirements of the rule apply to all new air contaminant sources, with certain exemptions that do not apply to ORCF. Good engineering practice (GEP) stack height is defined in 3745-16-01 as the greater of either:

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- 65 meters measured from the ground-level elevation at the stack base (or building from which the stack arises);
- the height of the nearby structure (i.e., within 5 times the building height or up to 0.8 km) plus the lesser of the height or projected width times 1.5; or
- the height demonstrated by a fluid model or field study approved by the director which ensures that the emissions from the stack do not result in excessive concentrations.

Stack heights for ORCF sources will be evaluated relative to these criteria. Final stack heights will be selected on the basis of director-approved modeling evaluations and engineering considerations.

6.0 BACT Analysis Summary

The primary SIC code for the proposed ORCF CBTL plant will be 2869 - chemical process plant (NAICS Code 325199). As a Chemical Process Plant, the facility is one of the 28 named source categories listed in Section 169 of the Clean Air Act. Therefore, the facility will be considered a major source if the potential to emit for any single pollutant regulated by the Act, including fugitive emissions, exceeds 100 tons per year.

As shown in Table 2, facility-wide actual emissions of all criteria pollutants exceed the 100-ton per year threshold, therefore the facility will be a major stationary source as defined under OAC 3745-31-01(KKK). As such, the facility is subject to New Source Review.

Because Columbiana County, Ohio is in attainment (or is unclassified) for all regulated pollutants, Prevention of Significant Deterioration (PSD) review applies. While a portion of the facility property is within the adjacent Jefferson County, and Jefferson County has been designated a non-attainment area for fine particulate (PM2.5) air emission sources will not be located in Jefferson County. Non-attainment permitting requirements have therefore not been addressed in this application.

In accordance with OAC 3745-21-15(C) a new major stationary source shall apply best available control technology (BACT) for each regulated New Source Review pollutant that the major stationary source has the potential to emit in significant amounts. The significant emission rates, per OAC 3745-21-01(KKKKK) and whether or not they are applicable to ORCF are:

| Carbon Monoxide (CO): | 100 tpy: | applies |
|------------------------------------|----------|----------------|
| Nitrogen Oxide (NO _x): | 40 tpy: | applies |
| Sulfur Dioxide (SO2): | 40 tpy: | applies |
| Total Suspended Particulate (PE): | 25 tpy: | applies |
| Respirable Particulate (PM10): | 15 tpy: | applies |
| Ozone (VOC): | 40 tpy: | applies |
| Lead (Pb): | 0.6 tpy: | does not apply |

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| Fluorides (Fl): | 3 tpy: | does not apply |
|-----------------------------|--------|----------------|
| Sulfuric Acid Mist (H2SO4): | 7 tpy: | does not apply |
| | | 11.7 |

Hydrogen Sulfide (H2S): 10 tpy: applies Total Reduced Sulfur (TRS): 10 tpy: applies Reduced Sulfur Compounds (RSC): 10 tpy: applies

NMOC from landfills: 50 tpy: does not apply

Table 5 summarizes the emission units and pollutants that are considered in the various module-specific BACT analyses. A total of thirty-three BACT analyses covering each of the twelve modules and all of the applicable pollutants listed above are included in this application.

6.1 Top-Down BACT Methodology

Best available control technology (BACT) is defined in OAC 3745-31-01(S) as:

"... an emission limitation (including a visible emission standard) based on the maximum degree of reduction for each regulated NSR pollutant which would be emitted from any proposed major stationary source or major modification which the director, on a case-by-case basis, taking into account energy, environmental, and economic impacts and other costs, determines is achievable for such major stationary source or modification through application of production processes or available methods, systems, and techniques, including fuel cleaning or treatment or innovative fuel combustion techniques for control of such air pollutant."

In a memorandum dated December 1, 1987, the U.S. Environmental Protection Agency (EPA) Assistant Administrator for Air and Radiation implemented the "top-down" method for determining BACT. As described in EPA's *Draft New Source Review Workshop Manual* (October 1990), the five steps of a top-down BACT analysis are:

1. Identify all available control technologies applicable to the proposed source, including Lowest Achievable Emission Rate (LAER) technologies. Available control options are those air pollution control technologies or techniques with a practical potential for application to the emissions unit and the regulated pollutant under evaluation. Techniques must be commercially available to be considered. Per page B-11 of the *Draft New Source Review Workshop Manual*, "Technologies which have not yet been applied to (or permitted for) full scale operations need not be considered available; an applicant should be able to purchase or construct a process or control device that has already been demonstrated in practice." On page B.18 of the *Draft New Source Review Workshop Manual*, EPA again specifies that a technology must be commercially available to be considered: "A control technique is considered available, within the context presented above, if it has reached the licensing and commercial sales stage of development. A source would not be required to experience extended time delays or resource penalties to allow research to be conducted on a new technique."

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- 2. **Eliminate technically infeasible options.** The technical feasibility of the control options identified in Step 1 is evaluated with respect to the source-specific factors. This demonstration should show, based on physical, chemical, and engineering principles, that technical difficulties would preclude the successful use of the control option on the emission unit under review. Technically infeasible control options then are eliminated from further consideration in the BACT analysis.
- 3. Rank remaining control technologies by control effectiveness. This ranking should include control efficiencies, expected emission rate, expected emissions reduction, energy impacts, environmental impacts, and economic impacts. If the top control alternative is chosen, then cost and other detailed information about other control options need not be provided.
- 4. Evaluate the most effective controls and document results, including a case-by-case consideration of energy, environmental, and economic impacts. If the top control alternative is selected, impacts of unregulated air pollutants or impacts in other media are considered to determine if the selection of an alternative control option can be justified. If the top control option is not selected as BACT, evaluate the next most effective control option.
- 5. **Select BACT**, which will be the most effective option not rejected in Step 4. Steps 1 through 5 have been completed for PE/PM10, NO_x, CO, VOC, SO₂, and H₂S emissions from each emission source that is subject to the BACT requirements. The details of each BACT analysis are included within the respective application Modules.

6.2 BACT Determinations

A review of recent BACT determinations for projects with emission sources similar to the ORCF project has been conducted. During that review, the permits or permit applications for following facilities were reviewed:

- Gilberton Pilot Plant, PA- Plan Approval (Construction Permit)
- Secure Energy, IL- Construction Permit
- Rentech Energy, IL- Construction Permit
- Medicine Bow, WY-Permit Application
- American Municipal Power, OH- Draft Permit to Install
- Washington PMEC, WA- Permit Application
- Southeast Idaho Energy, ID- Permit Application

Table 6 shows the ORCF processes and identification of similar processes included in the permits/applications reviewed. The specified BACT at the reviewed facilities was similar to the ORCF facility with two noted exceptions for the Southeast Idaho Energy facility.

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- 1.) Material handling sources are enclosed and controlled by a baghouse.
- 2.) Ultra low- NO_x burners were specified for small process heaters (< 10 MMBtu/hr).

Note that the area where the Idaho facility will be located is classified as attainment for National Ambient Air Quality Standards (NAAQS); however, the area has historically had problems with the PM NAAQS. As a result of these historical problems, PM was deemed a sensitive pollutant and Southeast Idaho Energy decided to employ rigorous control technologies for material handling equipment.

7.0 Air Quality Impacts Summary

A dispersion modeling analysis was performed for this project in accordance with an Ohio EPA-approved modeling protocol. The modeling evaluation demonstrates that the facility will not have an adverse impact on the National Ambient Air Quality Standards. In addition, the Prevention of Significant Deterioration (PSD) evaluation concludes that modeled impacts are below the Class II PSD increment for each of the criteria contaminants, as well as the Ohio acceptable increments. Further detail concerning the modeling results is provided in Appendix A.

8.0 Relationship to ORCF to Potential Feedstock Transloading Facilities

ORCF's proximity to a recently-permitted transloading facility (Buckeye Industrial Mining, Inc., PTI 02-22500 effective 7/3/07) has raised the question of whether or not the two facilities are under common control for purposes of making a single stationary source PSD analysis. ORCF has established that the operations of its potential contractees meet the PSD definition of a "single stationary source" or the identical OAC definition of a "stationary source." ORCF's desire to clarify the separation of its operations from potential contractees is not motivated by a desire to avoid New Source Review applicability. ORCF's PTI application includes all the requisite analyses for PSD pollutants and would not be substantively impacted by the inclusion of potential contractee operations. In addition, ORCF's dispersion modeling analysis has considered the potential impacts of contractee operations and determined the combined emissions to be in compliance with the National Ambient Air Quality Standards. ORCF's desire to properly separate its operations from those of the potential contractees is motivated by the fact that the contractees will be not be under ORCF's control, or under common control, and therefore must be regulated as separate sources.

ORCF's position on this topic was presented to the Ohio EPA's Mr. Ken Djukic in a letter dated May 1, 2008 from Mr. Nick Petricoff, Counsel for ORCF. Mr. Petricoff summarized his findings as follows:

"In sum, there should be no presumption of common control because the transloading services will be performed on property not owned or controlled by

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ORCF its affiliates or related parties. Further, none of the major indicators of common control apply to the provision of transloading services as described in this letter and US EPA guidance."

Therefore, the feedstock transloading services as currently planned should not be considered a single source under the applicable PSD regulations.

9.0 PTI Application Organization

This PTI application is organized into twelve process groups which comprise the total operations with significant facility air emissions. Based on pre-application meetings with representatives of the Ohio Environmental Protection Agency, Northeast District Office as well as Central Office, it was agreed that organization of this application in separate modules would be beneficial to the review process. The twelve modules in the order presented are:

Module - Description

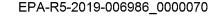
- 1 Feedstock Storage
- 2 Feedstock Processing
- 3 Gasification
- 4 Material Handling
- 5 Syngas Cleanup
- 6 Fischer-Tropsch and Product Upgrade
- 7 Tank Farm
- 8 Product Loading
- 9 Combined Cycle Plant
- 10 Cooling Towers
- 11 Emergency Generator and Fire Pumps
- 12 Roadways and Parking

Each module consists of four sections and four attachments:

- Section 1 Process Description
- Section 2 Air Emission Inventory
- Section 3 Source-Specific Applicable Regulations
- Section 4 BACT Analysis
- Attachment A Figures
- Attachment B Supporting Calculations
- Attachment C Documentation
- Attachment D OEPA Application Forms

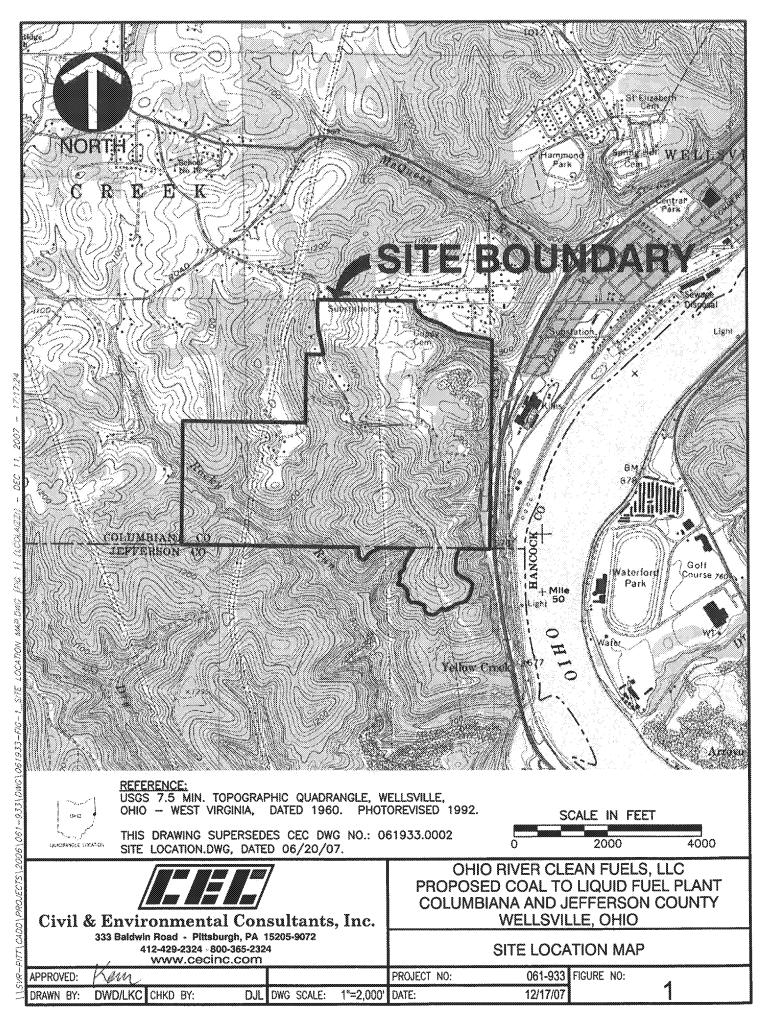
Ohio EPA Permit to Install Application

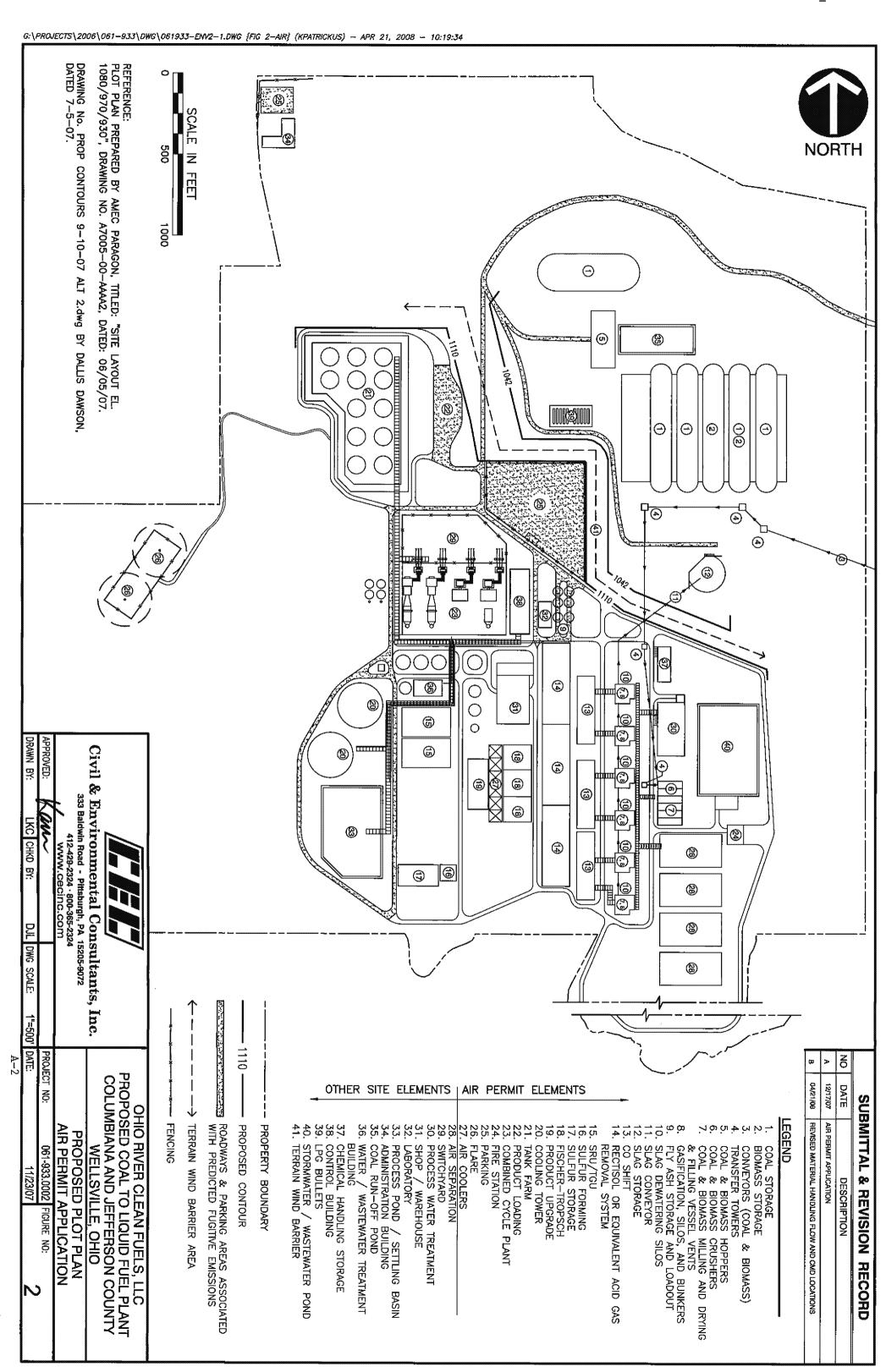
Process descriptions provide module-specific information related to the unique emission sources for the identified process. Block flow diagrams for each module are included as figures in Attachment A for each module. Section 2, the air emissions inventory, describes the module-specific emission sources, pollutants, and techniques used to estimate actual and potential emissions. Detailed supporting calculations are presented in Attachment B for each module. Source-specific applicable regulations are listed and discussed in Section 3 for each module and Section 4 presents the BACT analyses for each affected process. References, RBLC database summary tables, and other unique sources of documentation are provided in Attachment C. The Ohio EPA permit application forms unique to each module are provided in Attachment D. Finally, Appendix A contains the dispersion modeling evaluation for the proposed facility.

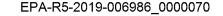


ATTACHMENT A

FIGURES







ATTACHMENT B

TABLES

Table 1 Primary Emission Units and Control Technologies

| Module | Primary Emission Units | Associate | d Pollutant(s) and Control Technologies |
|-----------------------|---|-------------------------------------|---|
| 1 - Feedstock | Coal Storage Piles with Stacker/Reclaimers | | Installation of three-sided wind screen barriers, enclosed conveyors, reduced drop |
| Storage | Biomass Storage Piles | PE/PM10 | heights, chemical stabilization/dust suppressants, and/or watering |
| | Coal & biomass conveyors to transfer towers (5 total) | | Enclosed conveyors and transfer points and transfer towers equipped with baghouse collectors |
| | Truck Unloading - Coal/Biomass Hopper Building | | Totally enclosed unloading hopper building including all transfer points; baghouse dust collector; and totally enclosed exit conveyors. |
| | Coal Crusher House | | Totally enclosed crusher house including all transfer points; baghouse dust collector; and totally enclosed exit conveyors. |
| | Biomass Crusher House | PE/PM10 | Totally enclosed crusher house including all transfer points; baghouse dust collector; and totally enclosed exit conveyors. |
| 2 - Feedstock | Coal Silos 1&2, 3&4, and 5&6 | | Totally enclosed silos including all transfer points; common baghouse dust collector (one per each pair of silos); and totally enclosed fill and exit conveyors. |
| Processing | Biomass Silos 1&2 | | Totally enclosed silos including all transfer points; common baghouse dust collector; and totally enclosed fill and exit conveyors. |
| | | CO | Good Combustion Practices |
| | Coal or Biomass Milling and Drying Lines (10 total) | PE/PM10 | Totally enclosed bunkers, including all transfer points; bunkers and filling vessels equipped with baghouse dust collectors; totally enlosed inlet and exit conveyors to the milling and drying line. Use of Clean Fuels and Good Combustion Practices |
| | | SO _x | Low Sulfur Fuels |
| | | VOC NO ₂ | Good Combustion Practices Low-NO, Burners and Flue Gas Recirculation |
| | | CO, SOx, | Low-NO _X burners and ride Gas Recardiation |
| 3 - Gasification | Gasifiers (6) via High Pressure Flare | PE/PM10 and NOx | Good Design and Good Combustion Practices of gaseous fuels only in flare |
| | | voc | 98% DRE flare for exhausted syngas during startup and shutdown. Flare shall meet 40 CFR 60.18 requirements. |
| | Slag Dewatering Silos (6) and conveyor transfer | | Covered Conveyors, Limited drop heights, high moisture content |
| 4 - Material | Slag Storage Pile and Loadout to Trucks | | Maintain high moisture content of slag, water application, minimize drop heights, covered haul truck loads. |
| Handling | Fly Ash Handling System | PE/PM10 | totally enclosed fly ash intermediate storage bins with passive dust collectors, totally enclosed fly ash storage silos equipped with passive dust collectors, maintenance of high mositure content, pneumatic conveying, totally enclosed truck loading, and covering of open-bodied vehicles when transporting ash. |
| | Syngas Cleanup Trains (3) | СО | Process design limits on CO in exhaust to 406 ppm |
| | | H ₂ S | Process design limits on H ₂ S in exhaust to 1 ppm |
| 5 - Syngas Cleanup | | NO _x | Low-NO _x Burners |
| Cleanup | Sulfur Recovery Trains (2) | SO _x H₂S | Use of natural gas in TTO and NSPS Subpart J/Ja emission limits Thermal Oxidation |
| | | co | Good combustion practices |
| | | PE/PM10 | Clean Fuels and Good Combustion Practices |
| | F-T Reactors (3) and Fractionator Heater | SOx | Good Design, Good Combustion Practices, proper maintenance |
| | 1 Troubles (b) and Tracionator Ficales | H₂S | Good Design, Good Combustion (Tactices, proper maintenance |
| | | voc | Good Combustion, Design, Operation, Engineering, Clean Fuels |
| | 200000000000000000000000000000000000000 | NO _x | ultra low-NOx burners and common Selective Catalytic Reduction |
| | | co | |
| | | PE/PM10 | |
| | F-T Catalyst Vessels Reduction Gas Heater | H ₂ S SO _x | Use of either natural gas or tailgas as fuel and employ good combustion practices. |
| 6 - Fischer | | voc | |
| Tropsch & | | NO _x | |
| Product | MA | CO | |
| Upgrade | | PE/PM10 | |
| | F-T Catalyst Vessels Oxidation Gas Heater | H₂S | Lica of nither patural age or tailoes as fuel and ampleu good combustion practices |
| | Salmijor Foscolo Skideboli Geo (1646) | SO _x | Use of either natural gas or tailgas as fuel and employ good combustion practices. |
| | | voc | |
| | | NOx | |
| | | co | |
| | | PE/PM10 | |
| | F-T Catalyst Vessels Hydrogen Stripping Heater | H ₂ S | Use of either natural gas or tailgas as fuel and employ good combustion practices. |
| | , | SO _x | |
| | | VOC | |
| | L | NO _x | , |

Table 1 Primary Emission Units and Control Technologies

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| Module | Primary Emission Units | Associate | d Pollutant(s) and Control Technologies | | |
|------------------------------------|--|--|--|--|--|
| | F-T Catalyst Rolary Dryer with Nitrogen and Hot Oil Heaters | CO PE/PM10 H ₂ S SO _x VOC NO _x | Use of either natural gas or tailgas as fuel and employ good combustion practices. | | |
| 6 - Fischer Tropsch & | - | CO PE/PM10 SO _x | Good combustion practices Clean Fuels and Good Combustion Practices | | |
| Product Upgrade | Product Upgrade System | H ₂ S VOC | Good Design, Good Combustion Practices, proper maintenance | | |
| (continued) | | NO. | Good Combustion, Design, Operation, Engineering, Clean Fuels uttra low-NOx burners and common Selective Catalytic Reduction | | |
| | Fugitive Valve Leaks Fugitive Compressor Seal Leaks | | Leakless/Sealless or low-emission pumps, valves, & compressors | | |
| | Fugitive Pump Leaks Fugitive Flange Leaks | voc | LDAR | | |
| | F-T Catalyst Regeneration and Process Vents | | Use of low-pressure flare burning only natural gas or tailgas | | |
| | F-T Diesel Tanks (8) | | Fixed Roof Design (low VP material) | | |
| 7 - Tank Farm | Off-spec Tank F-T Naphtha Tanks (3) | voc | Fixed Roof with Internal Floating Roof | | |
| 8 - Product Loading | Loading Rack | voc | Submerged fill loading to transport vehicles and VOC recovery unit on the dedicated F-T naphtha loading bay | | |
| | Combustion Turbine Generator (CTG) 1&2 | NOx | Natural gas or tailgas fuels only, water or steam injection and Selective Catalytic Reduction | | |
| | | SOx | Tailgas fired in this unit shall contain no more than 0.006 grains H2S per 100 dscf or fire pipeline quality natural gas. | | |
| 9 - Combined | | PE/PM10 | Natural gas or tailgas fuels only and good combustion practices. | | |
| Cycle Plant | | CO and VOC | Natural gas or tailgas fuels only and Catalytic Oxidation | | |
| 0 | Phase 1 Boiler | CO, SOx, PE/PM10 | Natural gas or taligas fuels only and good combustion practices. | | |
| 40. 01 | | NOx | Natural gas or tailgas fuels only, low-NOx burners, and Selective Catalytic Reduction | | |
| 10 - Cooling Towers | Cooling Towers 1&2 | PE/PM10 | High efficiency drift eliminators achieving 0.0005% drift | | |
| | | CO PE/PM10 VOC | Good Combustion Practice, Engine Design, Limited Operation, Ignition Timing Retard, Turbocharger/Aftercooler | | |
| | Emergency Generator | so, | Good Combustion Practice, Limited Operation, Low Sulfur Diesel Fuel | | |
| 11 - Emergency Generator & Fire | | NO _x | Good Combustion Practice, Good Engine Design, Limited Operation, Ignition Timing Retard, Water Spray Injection System | | |
| Pumps | | CO PE/PM10 VOC | Good Combustion Practice, Good Engine Design, Limited Operation, Ignition Timing Retard | | |
| | Emergency Fire Pumps 1&2 | so _x | Good Combustion Practice, Limited Operation, Low Sulfur Dieset Fuel | | |
| | | NO _x | Good Combustion Practice, Good Engine Design, Limited Operation, Ignition Timing Retard, Water Spray Injection System | | |
| 12 - Roadways & Parking | Paved Roadways and Parking Areas | PE/PM10 | Reduced speed limits, sweeping, watering, and good housekeeping control measures. | | |

Table 2 Actual Criteria Pollutant Emissions Summary (Tons per Year)

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| Module | Emission Unit | Description | CO | NO _x | PE | PM10 | SO _x | VOC |
|--|-------------------------------|---|------------|-----------------|------------|------------|-----------------|-------|
| 1 - Feedstock | - Feedstock F001 Coal Storage | | | | 25.7 | 12.3 | | |
| Storage F002 Biomass Storage | | | | | 2.7 | 1.0 | | |
| Oto.ugo | | Module Totals: | 0.0 | 0.0 | 28.4 | 13.3 | 0.0 | 0.0 |
| | F003 | Coal & Biomass Hopper Bldg. | | | 0.6 | 0.6 | | |
| | F004 to F008 | Transfer Towers (5) | | | 19.5 | 19.5 | | |
| | F009 | Coal Crusher House | | | 5.1 | 5.1 | | |
| | F010 | Biomass Crusher House | | | 5.1 | 5.1 | | |
| | F011 | Coal Silos 1 & 2 | | | 3.0 | 3.0 | | |
| | F012 | Coal Silos 3 & 4 | | | 3.8 | 3.8 | | |
| | F013 | Coal Silos 5 & 6 Biomass Silos 1 & 2 | | | 3.8 | 3.8 | | |
| | F014 P001 | Coal Milling and Drying Line 1 | 0.0 | - 0 | 3.8 | 3.8 | , , , | |
| 2 - Feedstock | P001 | Coal Milling and Drying Line 1 | 9.8 9.8 | 5.8 5.8 | 4.8 4.8 | 4.8 | 1.1 | 0.6 |
| Processing | P002 P003 | Coal Milling and Drying Line 3 | | 5.8 | 4.8 | - | | 0.6 |
| _ | P003 | Coal Milling and Drying Line 3 | 9.8 9.8 | 5.8 | 4.8 | 4.8 | 1.1 | 0.6 |
| | | | 9.8 | 5.8 | | | 1.1 | 0.6 |
| | P005 P006 | Coal Milling and Drying Line 5 Coal Milling and Drying Line 6 | 9.8 | 5.8 | 4.8 4.8 | 4.8 4.8 | 1.1 | 0.6 |
| | P006 | Coal Milling and Drying Line 7 | 9.8 | 5.8 | | | | |
| | P007 | Biomass Milling and Drying Line 1 | 9.8 | 5.8 | 4.8 4.9 | 4.8 | 1.1 | 0.6 |
| | P009 | Biomass Milling and Drying Line 1 | 9.8 | 5.8 | 4.9 | 4.9 | 1,1 | 0.6 |
| | P010 | Biomass Milling and Drying Line 3 | 9.8 | 5.8 | 4.9 | 4.9 | 1.1 | 0.6 |
| | 7010 | Module Totals: | 97.5 | 58.0 | 93.2 | 93.2 | 10.6 | 6.4 |
| | P020 to P025 | Gasifiers (6) Startup/Shutdown Flaring | 65.8 | 10.1 | 0.3 | 0.3 | 732.3 | 4.1 |
| 3 - Gasification | P020 to P025 | Module Totals: | 65.8 | 10.1 | 0.3 | 0.3 | 732.3 | 4.1 |
| | F015 to F020 | Fly Ash Handling Systems (6) | 00.0 | 10.1 | 1.2 | 1,2 | 102.0 | 7.1 |
| 4 - Material | F021 to F026 | Slag Dewatering Silos (6) | | 12 T. 17 T. 12 | 22.8 | 22.8 | | |
| Handling | F021 to F026 | Slag Storage Pile | | | 2.0 | 1.0 | | |
| Hallaning | 1.021 | Module Totals: | 0.0 | 0.0 | 26.0 | 25.0 | 0.0 | 0.0 |
| | P011 | Sulfur Recovery Train 1 | 9.6 | 12.9 | 0.9 | 0.9 | 142.7 | 0.6 |
| | P013 | Sulfur Recovery Train 2 | 9.6 | 12.9 | 0.9 | 0.9 | 142.7 | 0.6 |
| 5 - Syngas | P012 P026 | Syngas Cleanup Train 1 | 1,351.7 | | | 0.9 | 142.7 | , U-0 |
| Cleanup | P027 | Syngas Cleanup Train 2 | 1,351.7 | | | | | |
| Creanup | P028 | Syngas Cleanup Train 3 | 1,351.7 | | | | | |
| | P026 | Module Totals: | 4,074.4 | 25.8 | 1.7 | 1.7 | 285.4 | 1.2 |
| | 8002 | F-T Catalyst Reduction Gas Heater | 4.2 | 4.9 | 0.4 | 0.4 | 0.0 | 0.3 |
| | B002 | F-T Catalyst Oxidation Gas Heater | 4.2 | 4.9 | 0.4 | 0.4 | 0.0 | 0.3 |
| | B004 | F-T Hydrogen Stripping Heater | 4.2 | 4.9 | 0.4 | 0.4 | 0.0 | 0.3 |
| 6 - Fischer | B005 | Product Upgrade Heaters (3) | | | | | | |
| Tropsch | B006 | F-T System Fractionator Heater | 227.3 | 73.6 | 20.7 | 20.7 | 1.6 | 14.9 |
| & Product | P029 | F-T Catalyst Regen and Process Vents | 110.3 | 131.4 | 10.0 | 10.0 | 0.8 | 0.1 |
| Upgrade | P030 | F-T Rotary Dryer and Heaters (2) | 8.4 | 9.8 | 0.8 | 0.8 | 0.1 | 0.6 |
| | P031 | Equipment Leaks | Ü, | V.C | 0.0 | 0.0 | 0.1 | 1.7 |
| | | Module Totals: | 358.6 | 229.5 | 32.7 | 32.7 | 2.6 | 18.2 |
| deli Wilhenhadesh Kiraiden nennannan nennannan nen | T001 to T008 | F-T Diesel Tanks (8) | | | | | | 6.4 |
| | T009 to T011 | F-T Naphtha Tanks (3) | | | | | | 2.6 |
| 7 - Tank Farm | T012 | Off-Spec Internal Floating Roof Tank | | | | | | 0.9 |
| | | Module Totals: | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 9.9 |
| 8 - Product | J001 | Loading Rack | | | | | | 1.7 |
| Loading | | Module Totals: | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 1.7 |
| notificione de la company de l | B001 | Phase 1 Boiler ¹ | 157.6 | 530.0 | 81.9 | 81.9 | 8.9 | 57.1 |
| 9 - Combined | P018 | Combined Cycle Plant 12 | | | | | | |
| Cycle Plant | | Combined Cycle Plant 1 | 121.6 | 255.1 | 80.3 | 80.3 | 91.1 | 116.6 |
| Oycic Flain | P019 | Combined Cycle Plant 2 ² | 121.6 | 255.1 | 80.3 | 80.3 | 91.1 | 116.6 |
| | | Final Combined Cycle Plant Totals: | 243.1 | 510.3 | 160.5 | 160.5 | 182.2 | 233.1 |
| 10 - Cooling | P013 | Cooling Tower 1 | | | 10.5 | 10.5 | | |
| Towers | P014 | Cooling Tower 2 | | | 10.5 | 10.5 | | |
| | | Module Totals: | | | 21.0 | 21.0 | | |
| 11 - Emergency | P015 | Emergency Generator | 3.8 | 6.6 | 0.2 | 0.2 | 0.0 | 0.4 |
| Generator | P016 | Emergency Fire Pump 1 | 0.4 | 1.2 | 0.1 | 0.1 | 0.2 | 0.1 |
| & Fire Pumps | P017 | Emergency Fire Pump 2 | 0.4 | 1.2 | 0.1 | 0.1 | 0.2 | 0.1 |
| • | | Module Totals: | 4.7 | 9.1 | 0.4 | 0.4 | 0.3 | 0.5 |
| 12 - Roadways | F028 | Paved Roadways and Parking | | | 79.0 | 15.4 | | |
| & Parking | | Module Totals: | | | 79.0 | 15.4 | | |
| | | FACILITY TOTALS: | co | NOx | PE | PM10 | SO _x | VOC |
| | | | 4,844.0 | 842.7 | 443.1 | 363.4 | 1,213.4 | 275.0 |
| Matani | | a appearing will be dispositiveed ofter the first | | | | | | |

Notes:

Phase 1 Boiler operation will be discontinued after the first CTG is brought on line.
 Includes startup/shutdown emissions (tpy): CO: 21.8, NOx: 8.6, PE/PM10: 1.6, SOx: 0.08, VOC: 1.6

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| | PHASE 2 TOTAL | 0.769 | 0.123 | 0.000 | 0.002 | 0.253 | 0000 | 0.008 | 0.010 | 8.910 | 0.013 | 0.001 | 0.011 | 0.614 | 14,314 | 17.204 | 0.005 | 0.004 | 0.016 | 0.000 | 0.031 | 0.019 | 0.044 | 0.558 | 0.000 | 2.532 | 1.231 | 46.671 | | 224.010 | 24.300 |
|------------------------|---|--------------|------------|--------------------|-------------------|------------|---------------------|---------------|-------------------|------------------|--------------------|-------------------|-----------------|---------------|--------------------|----------------------------|----------------------------|----------------------------|-------------------|-----------------|----------------|----------------------------|-----------------|-----------------|--------------------|---------------|----------|-----------|------------|-----------|------------------|
| | JATOT 1 32AH9 | 0,001 | 0.000 | 0.000 | 0.005 | 0.054 | 0000 | 0.000 | 0.026 | 8.910 | 0.033 | 0.002 | 0.028 | 0.000 | 1.784 | 43.804 | 0.005 | 0.010 | 0.006 | 0.000 | 0.015 | 0.050 | 0.003 | 0.000 | 0.001 | 0.082 | 0.001 | 54.820 46 | | 224.010 2 | 24.300 |
| 11 | Emergency Fire Pumps (P016 & P017) | .05E-04 | 9.71E-05 | | | 9.80E-04 | | 4.11E-05 | | | | | | | .24E-03 | 7 | | _ | | | 8.90E-05 | | 3.52E-05 | | | 4.29E-04 | 2.99E-04 | 0.004 5 | | 5 | |
| 11 | Emergency Generalor (P015) | 7E-04 | 3,655-05 9 | | | 3.60E-03 9 | | ঘ | | | | | | | 3.66E-04: 1.24E-03 | | | | | | æ | | 9.81E-04 3 | | | | 4 | 0.007 | | _ | |
| 2 | Cooling Towers (P013 & P014) ² | | ř | | 3.70E-06 | | | | | | 5.80E-06 | | | | | | 4.22E-06 | 8.96E-04 | 2.10E-08 | | | 3.06E-05 | | | 9.38E-06 | | • | 0.001 | | | |
| 6 | Combined Cycle CTGs (P018 & P019) | 7.68E-01 | 1.23E-01 | | | 2.30E-01 | | 8.26E-03 | | | | | | 6.14E-01 | 1,36E+01 | | | | 1.37E-02 | | 2.50E-02 | | 4.22E-02 | 5.58E-01 | | 2.50E+00 | 1,23E+00 | 19.752 | | 224 | |
| 50 | Phase 1 Boiler (B001) ⁶ | | | | 2.96E-03 | 3.10E-02 | 1.77E-04 | | 1.63E-02 | • | 2.07E-02 | 1,24E-03 | 1.77E-02 | | 1.11E+00 | 2.66E+01 | | 5.62E-03 | 3.84E-03 | | 9.02E-03 | 3.10E-02 | 1.30E-03 | | 3.55E-04 | 5.03E-02 | | 27.902 | | 224 | |
| 80 | srlingsM T-7 (100L) gnibsoJ | | | | | | | | | | | | | | _ | 3.60E-01 | | | **** | | | | | | | | | 0.360 | | | |
| 7 | F-T Maphtha Tanks (T009 to T012)* | | - | | | | | | | | | | | | | .00E-01 5.00E-01 | | | | | | | | | | | | 0.500 | | | |
| 9 | (b031) _ş Ednibweut l'esks | | | | | | | | | | | | | | | 2,00E-01 | | | | | | | | | | | | 0.200 | | | |
| 9 | F-T Catalyst Regen and Process Vents (PS09) | | | | 2.63E-04 | 2.76E-03 | 1.58E-05 | | 1,45E-03 | | 1.84E-03 | 2.48E-04 1.10E-04 | 1.58E-03 | | 9.85E-02 | 5.31E+00 2.36E+00 2. | 6.57E-04 | | 3.425-04 | | 8.01E-04 | 2.76E-03 | 1.16E-04 | | 3.15E-05. | 4.47E-03 | | 2.476 | | | |
| 9 | Process Heaters (8002 to B006 and P030) | | | | 5.91E-04 | 6.20E-03 | 3.54E-05 | | 3.25E-03 | | 4.13E-03 | 2.48E-04 | 3.54E-03 | | 221E-01 | 5.31E+00 | 1.52E-03 | 1.12E-03 | 7.68E-04 | -4 | 1.80E-03 | 6.20E-03 | 2.605-04 | | 7.09E-05 | 1,00E-02 | | 5.571 | | | |
| 3 | Syngas Cleanup Trains (POS6 to PO28) | | | | | | | | | 8.57E+00 | | | | | | | | | | | | | | | | | | 8.570 | | | 12 |
| 52 | Sulfur Recovery Trains (P011 & P012) | | | | 4.44E-05 | 4.66E-04 | E-08 2.66E-06 | | 79E-06 2,44E-04 | | 3.11E-04 | 3E-07 1.86E-05 | 4E-06 2.66E-04 | | 1.66E-02 | 3.99E-01 | 1.11E-04: | 8.43E-05 | 5.77E-05 | | 5E-06 1.35E-04 | 4.66E-04 | 3E-07 (1.95E-05 | | 9E-08 5.33E-06 | 7.55E-04 | | 0.419 | | | 10.5 |
| 6 | Gasification (PO20 of PO25) | | | | 5.07E-07 | 5.33 | 3.04E-08 | | 2.79E-06 | 3,405-01 | | 2.13E-07 | 3.04E-06 | | 3,36E-01 1,90E-04 | 8.07E+00 4.56E-03 3.99E-01 | 2.24E-03 1.27E-06 1.11E-04 | 1.70E-03 9.64E-07 8.43E-05 | 6.59E-07 | | 1.55E-06 | 9.41E-03 5.33E-06 4.66E-04 | 2.23E-07 | | 6.09E-08 | 8.62E-06 | | 0.345 | | 0.01 | 1.8 |
| 2 | Feedstock Processing (P001 to P010) | | | | 8.96E-04 | 9.41E-03 | 5.38E-05 | | 4.93E-03 | | 6.27E-03 | 3.76E-04 2.1 | 5.38E-03 3.0 | | 3.36E-01 | 8.07E+00 | 2.24E-03 | 1.70E-03 | 1.16E-03 6.5 | | 2.73E-03 1.5 | 9.41E-03 | 3.94E-04 2.2 | | 1.08E-04 | 1.52E-02 8.62 | | 8.466 | | | |
| Module ^{1, 2} | Emission Unit Hazardous Air Poilutant | Acetaldehyde | Acrolein | Antimony Compounds | Arsenic Compounds | Benzene | Beryllium Compounds | 1,3-Butadiene | Cadmium Compounds | Carbonyl Suffide | Chromium Compounds | Cobalt Compounds | Dichlorobenzene | Elhyl benzene | Formaldehyde | Hexane | Lead Compounds | Manganese Compounds | Mercury Compounds | Methyl Chloride | Naphthalene | Nickel Compounds | POM/PAH | Propylene Oxide | Selenium Compounds | | Xylenes | TOYAL HAP | Air Toxics | Ammonia | Hydrogen sulfide |

Notes:
1) There are no HAP emissions associated with Modules 1, 4, & 12.
2) Boid values indicate the highest HAP for each Module.
2) Boid values indicate the highest HAP for each Module.
3) Module 6 equipment leak estimate includes BACT controls for VOC emissions.
4) Module 7 F maphtha tanks are subject to 40 CFR 63, Subpart EEEE and therefore reflect the use of federally-enforceable controls (internal floating roof tanks).
5) Module 8 (loading rack) is subject to 40 CFR 63, Subpart EEEE and therefore reflect the use of federally-enforceable controls (vapor recovery system).
5) Module 8 (loading rack) is subject to 40 CFR 63, Subpart EEEE and therefore reflect the use of federally-enforceable controls (vapor recovery system).
7) Module 10 Emission estimates reflect use of high-efficiency drift eliminators.

Table 4
Summary of Applicable Regulations by Application Module

| <u></u> | | | | | | Мо | dule | | | | | | |
|--|---|-------------|--|--|--|--|--|--|--|----------|--------------|----------------|--------------|
| Applicable Regulations | Topic | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| V-000000000000000000000000000000000000 | Ohio Administrative Code | | | | | | | | | | | | |
| 3745-15-07 | Air Pollution Nuisances | X. | ₽X. | 2 X % | ØΧ. | ×X | īX: | χ | X | X | έ Χ , | -X. | X |
| 3745-16 | Stack Heights | 8 X₹ | ₹Xŧ | žΧ | ĐΧĐ | EX | ÷χε | X | X | X | | | |
| 3745-17-07 | Visible Particulate | ξX: | X | ¢X¢ | X. | : X: | LX | | T | X | X | X | X |
| 3745-17-08 | Fugitive Dust | | €X | | ŝΧ. | T | 1 | | | | | | X |
| 3745-17-10 | Particulate from Fuel Burning Equipment | | X | | | 1 | įχ. | | | X | | | 1 |
| 3745-17-11 | Particulate from Industrial Processes | | °X. | Ì | ¥Χ | | 1 | T | † | X | X | X | \vdash |
| 3745-18-06 | Sulfur Dioxide Emission Limits | | Г | Ī | | | l | 1 | | X | | X | |
| 3745-21-07 | Emissions of Organic Materials | | Г | ∦X∳ | 1 | T | X. | X. | X | | | 10.1.2 | |
| 3745-21-08 | Carbon Monoxide Emissions | 1 | l | 3X% | | | ØX: | | T | 1 | | | |
| 3745-21-09(L) | Control of VOCs | 1 | | | | | | X | T | T | | | |
| 3745-31 | PTI for New Sources | ₽X: | ∳X 6 | ₹X 2 | §X.€ | X | X | 9 X 3 | ×χ | X | X | X | ®X® |
| 3745-31-05 | Visible Particulate | | 111111111111111111111111111111111111111 | 1 | | 12.00 | 11.2.20 | 1 | - | X | 172 a.v. | | X |
| 3745-31-28 | Case-by-Case MACT | 1- | | † | | \vdash | ! | | | X | | | : A C. C. |
| 3745-108 | Mercury Rule | 1 | T | | l — | | | | <u> </u> | X | | | l |
| 3745-109 | CAIR Rule | 1- | | | | | - | | | X | \vdash | _ | |
| 3745-110 | NOx RACT | 1- | l | <u> </u> | l | <u> </u> | | T | | X | | | _ |
| | National Emission Standards for Hazardon | ıs Air | Pol | lutar | ıts | · | <u> </u> | | L | | L | | |
| 40 CFR 63 Subpart CC | HAP from Petroleum Refineries | 7 | | Г | | ÷Χ | X | Г | Γ | Γ | | | |
| 40 CFR 63 Subpart H | Equipment Leaks | † | | <u> </u> | - | 375.55. | | 1 | X | | | _ | |
| 40 CFR 63 Subpart SS | Closed Vent Systems, etc. | | | | | - | | | X | - | | - | |
| 40 CFR 63 Subpart TT | Equipment Leaks - Control Level 1 | | | i | | | | | X | <u> </u> | | | |
| 40 CFR 63 Subpart UU | Equipment Leaks - Control Level 2 | T | | | | | | | Х | | | | |
| 40 CFR 63 Subpart UUU | Sulfur Recovery Units | 1 | - | | | ٦ X . | | | | | | | |
| 40 CFR 63 Subpart WW | Storage Vessels - Control Level 2 | 1 | | | | | | X | | | | | |
| 40 CFR 63 Subpart ZZZZ | Stationary Reciprocating IC Engines | | | | | | | | | | | X | |
| 40 CFR 63 Subpart EEEE | Organic Liquids Distribution | 1- | | | | | | X | Χ | | $\neg \neg$ | 17.2.5(| |
| | New Source Performance Stand | dards | | | | | | 177.55 | | | | | |
| 40 CFR 60 Subpart Da | Electric Utility Steam Generating Units | | | | | | | Γ | | X | 1 | T | |
| 40 CFR 60 Subpart Db | Steam Generating Units | | | | | | | | | X | | | |
| 40 CFR 60 Subpart GGGa | VOC Equipment Leaks in Petroleum Refineries | | | | | | ×X. | | | | | $\neg \dagger$ | |
| 40 CFR 60 Subpart III | Stationary Compression Ignition IC Engines | 1 | | | | | - | - | | | | X | |
| 40 CFR 60 Subpart Ja | Petroleum Refineries | 1 | ¥X. | | | | Χ | | | | | 2-24 | |
| 40 CFR 60 Subpart Kb | Volatile Organic Liquid Storage | | | | | | | Х | | | | | |
| 40 CFR 60 Subpart Y | Coal Prep Plants | 1 | °X. | | | | | 2 5.5% | | | | | |
| | Other Clean Air Act Section | | | | | | | | | | | | |
| 40 CFR 68 Subpart G | Risk Management Plan | T | | 1 | | | X. | | 7 | Х | Т | | |
| 40 CFR 89.112 & 113 | Non-Fire Pump Engine Stds. | 1- | \neg | | | | ***** | | | | | x | |
| Acid Rain Program | - | 1 | | | | | | | | Х | | ***** | |
| CAMR (pending reinstateme | ent) | T | | - | | | _ | | - | X | | + | - |
| NOx CAIR Rule | *************************************** | + | | - | | | | | | X | | | |

Regulation Applies = X

Table 5
Summary of BACT Applicability by Permit Module

| Module |] | BACT | Analysi | is Requi | red? | |
|--|-------------|------|---------|----------|-----------------|-------------------------------|
| | PE/ PM10 | СО | NOx | voc | SO ₂ | H ₂ S ^a |
| Feedstock Storage | YES | NO | NO | NO | NO | NO |
| 2. Feedstock Processing | YES | YES | YES | YES | YES | NO |
| 3. Gasification | YES | YES | YES | YES | YES | NO |
| 4. Material Handling | YES | NO | NO | NO - | NO | NO |
| 5. Syngas Cleanup | NO | YES | NO | NO | NO | YES |
| 6. Fischer-Tropsch and Product Upgrade | YES | YES | YES | YES | YES | NO |
| 7. Tank Farm | NO | NO | NO | YES | NO | NO |
| 8. Product Loading | NO | NO | NO | YES | NO | NO |
| 9. Combined Cycle Plant | YES | YES | YES | YES | YES | NO |
| 10. Cooling Towers | YES | NO | NO | NO | NO | NO |
| 11. Emergency Generator & Pumps | YES | YES | YES | YES | YES | NO |
| 12. Roadways and Parking | YES | NO | NO | NO | NO | NO |

a) H₂S and other reduced sulfur compounds are addressed in the applicable BACT analysis.

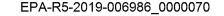
Table 6
Summary of BACT Comparisons by Application Module

| ORCF | Gilberton | Secure | Rentech | Medicine | AMP | Washington | Southeast |
|---|------------|--------|---------|----------|-----|------------|-----------|
| Process | Pilot Plan | Energy | Energy | Bow | | PMEC | Idaho |
| Feedstock Storage ¹ | | | | | Х | | Х |
| Feedstock Processing | Х | Х | Х | Х | Х | X | Х |
| Gasification | Х | Х | Х | X | | X | Х |
| Material Handling | | Х | Х | | Х | | |
| Syngas Cleanup | Х | Х | Х | Х | | | Х |
| FT & Product Upgrade | . X | | Х | Х | | | Х |
| Tank Farm | Х | | X | Х | | Х | Х |
| Product Loading | Х | | Х | | | | |
| Combined Cycle Plant ² | Х | | Х | Х | Х | Х | Х |
| Cooling Towers | Х | Х | Х | | X | Х | Х |
| Emergency engines | Х | | | Х | X | Х | Х |
| Roadways & Parking | Х | X | Х | | X | | |

Notes:

^{1.)} Feedstock storage was combined with feedstock processing at several facilities.

^{2.)} Several facilities did not have a combined cycle plant but had combustion equipment (turbine or boiler) of similar size to the ORCF combined cycle plant.



ATTACHMENT C OEPA GENERAL COVER SHEET



| For EPA Use Only Application | | DAPC |
|------------------------------|------|---------------------|
| Or ID Number Date Received | - 00 | DDAGW DHWM |
| Check No Check ID No | | DSW DSIWM RTK |
| Check Date Amount | - 0 | DEFA TRI |
| Revenue ID No. | l u | |

GENERAL COVER SHEET

| 1. Facility In | formation |
|---|--|
| | |
| Core Place ID | |
| Legal Name | OHIO RIVER CLEAN FUELS, LLC |
| Alternate Name | |
| Street Address | SIXTEEN SCHOOL ROAD |
| City/State/Zip | WELLSVILLE, OHIO |
| Location | SOUTHEASTERN BORDER OF COLUMBIANA COUNTY SOUTHWEST OF WELLSVILLE |
| | |
| | |
| County | COLUMBIANA (PORTIONS IN JEFFERSON) |
| | |
| | |
| 2. Owner Inf | ormation |
| 2. Owner Inf | ormation |
| 2. Owner Inf | OHIO RIVER CLEAN FUELS, LLC |
| | |
| Owner Name | OHIO RIVER CLEAN FUELS, LLC |
| Owner Name Effective Date Mailing | OHIO RIVER CLEAN FUELS, LLC NEW FACILITY |
| Owner Name Effective Date Mailing | OHIO RIVER CLEAN FUELS, LLC NEW FACILITY 800 NE TENNEY ROAD |
| Owner Name Effective Date Mailing Address City/State/Zip | OHIO RIVER CLEAN FUELS, LLC NEW FACILITY 800 NE TENNEY ROAD SUITE 110, #104 |
| Owner Name Effective Date Mailing Address City/State/Zip | OHIO RIVER CLEAN FUELS, LLC NEW FACILITY 800 NE TENNEY ROAD SUITE 110, #104 VANCOUVER, WASHINGTON 98665 |
| Owner Name Effective Date Mailing Address City/State/Zip Phone Number | OHIO RIVER CLEAN FUELS, LLC NEW FACILITY 800 NE TENNEY ROAD SUITE 110, #104 VANCOUVER, WASHINGTON 98665 360-546-2342, EXT 317 |

| 3. Opera | ator In | forn | nation | | | | | | | | | |
|------------------------|---------|---|--|--|--|--|--|--|--|--|--|--|
| Operator Name | _ | OHIO | RIVER CLEAN FUELS, LLC | | | | | | | | | |
| Effective D | ate N | ١EW | FACILITY | | | | | | | | | |
| Mailing SAN Address | | SAME | E AS OWNER | | | | | | | | | |
| City/State/ | 7in | | | | | | | | | | | |
| Phone Nur | | 360-5 | 96-2342, EXT. 317 | | | | | | | | | |
| Billing Add | | | AS OWNER | | | | | | | | | |
| | | | | | | | | | | | | |
| City/State/2 | Zip | | | | | | | | | | | |
| • | | | | | | | | | | | | |
| 4. Divisi | on/Pro | odra | m Specific Secondary ID Numbers (for existing facilities only) | | | | | | | | | |
| DAPC | Facilit | *************************************** | NA | | | | | | | | | |
| DAPC | TRUE | = | NA | | | | | | | | | |
| DDAGW | PWS | | NA | | | | | | | | | |
| DHWM | RCRA | | NA | | | | | | | | | |
| DSW | NPDE | S ID | NA | | | | | | | | | |
| DSIWM | Facilit | y ID | NA | | | | | | | | | |
| RTK | RTK II | D | NA | | | | | | | | | |
| Other | (| |) | | | | | | | | | |
| | | | | | | | | | | | | |
| 5. Supp | lemen | tal I | nformation | | | | | | | | | |
| Primary SI | | | 2869 - INDUSTRIAL CHEMICALS | | | | | | | | | |
| Primary NA Code | AICS | | 325110 | | | | | | | | | |
| D&B D-U-N | N-S No. | | TBD | | | | | | | | | |
| Lat./Long. | | | 40 DEG 35 MIN 27.56 SEC N LAT / 80 DEG 40 MIN 21.11 SEC W LONG | | | | | | | | | |
| Point Desc | ription | | FACILITY CENTROID | | | | | | | | | |

Section I - General Permit To Install (PTI) Application Information

This section should be filled out for each <u>permit to install (PTI) application.</u> A PTI is required for all air contaminant sources (emissions units) installed or modified after 1/1/74. See the line by line PTI instructions for additional information.

| ☐ initial application ☐ modification to a | an existing air contaminant sou n this application, if applicable, | yet begun) already installed or under construction rce/facility - List previous PTI number(s) for air contam and describe requested modification (attach an addition |
|--|--|--|
| ☐ reconstruction of | of an existing air contaminant sc | ource/facility. Please explain: |
| | contaminant source/facility that source/facility th | t has been shutdown for years. |
| Please check the a | appropriate boxes below. If you | check exempt/not subject, explain why. |
| ☐ not affected | Subject to Subparts: Da Sub | , Db, Ja, Y, GGGa, Kb, IIII (SEE NOTES BELOW) New Source Performance Standards (NSPS) |
| □ exempt/not sub □ unknown | oject - explain below | New Source Performance Standards are listed un CFR 60 - Standards of Performance for New Stati Sources. |
| | □ subject to Subpart: | National Emission Standards for Hazardous A Pollutants (NESHAPS) |
| □ exempt/not sub□ unknown | oject - explain below | Foliutalits (NESHAFS) |
| | | National Emissions Standards for Hazardous Air Pollutants are listed under 40 CFR 61. (These is asbestos, benzene, beryllium, mercury, and vinyl chloride). |
| □ not affected | | , H, TT, UU, UUU, EEEE, WW, SS, ZZZZ (SEE NOTE DW) Maximum Achievable Control Technology (MAG |
| □ exempt/not sub □ unknown | ect - explain below | The Maximum Achievable Control Technology star are listed under 40 CFR 63 and OAC rule 3745-31 |
| □ not affected□ unknown | Subject to regulation | Prevention of Significant Deterioration (PSD) |
| | | These rules are found under OAC rule 3745-31-10 through OAC rule 3745-31-20. |
| □ not affected □ unknown | ☐ subject to regulation | Non-Attainment New Source Review |
| | | These rules are found under OAC rule 3745-31-21 through OAC rule 3745-31-27. |

necessary):

Section 1 - General Permit To Install (PTI) Application Information

THIS APPLICATION IS DIVIDED INTO TWELVE MODULES. FACILITY-WIDE EMISSIONS EXCEED MAJOR SOURCE THRESHOLDS FOR ALL CRITERIA POLLUTANTS, THEREFORE NSR APPLIES. BECAUSE COLUMBIANA COUNTY IS IN ATTAINMENT FOR ALL CRITERIA POLLUTANTS, PSD REVIEW APPLIES TO POLLUTANTS THAT EXCEED SIGNIFICANT EMISSION RATES (SER). ALL CRITERIA POLLUTANTS EXCEED THE SER, THEREFORE PSD REVIEW APPLIES TO EACH EMISSION UNIT. NO NESHAPS APPLY TO EMISSIONS FROM THE FACILITY. NSPS AND MACT DO NOT APPLY TO SOURCES IN THE CERTAIN MODULES AS SUMMARIZED BELOW:

| APPLICATION MODULE | APPLICABLE NSPS SUBPART | APPLICABLE MACT SUBPART |
|--------------------|-------------------------|-------------------------|
| 2 | Ja, Y | |
| 5 | | CC, UUU |
| 6 | Ja, GGGa | cc |
| 7 | Kb | EEEE, WW |
| 8 | | H, TT, UU, EEEE, SS |
| 9 | Da, Db | |
| 11 | Ш | ZZZZ |

Section I - General Permit To Install (PTI) Application Information

| 3. | Do you qualify for permit to install registration status as 3745-31-05? | s determined | by Ohio Administra | ative Code(C | DAC) rule |
|--------|---|-----------------|----------------------------------|--|------------|
| | □ yes ☑ no | | | | |
| | If yes, are you requesting registration status per OAC | rule 3745-31- | -05? | | |
| | □ yes ⊠ no | | | | |
| 4. | Is any information included in this application being cla 3704.08? | aimed as a tra | ade secret per Ohio | Revised Co | ode (ORC) |
| | WARNING: IF YOU ARE SENDING YOUR PTI APPLICAT METHOD TO TRANSFER DATA. IF YOUR PTI APPLICAT NOT WANT TO SEND IT USING E-MAIL. OHIO EPA IS N THAT MAY OCCUR DURING ELECTRONIC TRANSMISS | TION CONTAI | NS CONFIDENTIAL SIBLE FOR ANY BR | INFORMATI | ON YOU MAY |
| | □ yes (A "non-confidential" version must be submitted □ no | d in order for | this application to b | oe deemed o | complete.) |
| 5. | Person to contact for this application: | | | | |
| ST | EPHAN M. DOPUCH | 1106 | PRESIDENT | | |
| Name | , , , , , , , , , , , , , , , , , , , | itle | I Post Com | | |
| 300 | O NE TENNEY ROAD , SUITE 110 | , #10H, | VANCOUVER | WA | 98665 |
| Addre | ess (Street, City/Township, State and Zip Code) | , | | | |
| (360) | 546-2342 ×317 (_) | DOPUCHO | BAARDENER | GY. COM | |
| Phone | | -mail | | | |
| | | | | | |
| 6. | Authorized Signature: Under OAC rule 3745-31-04, the statements or assertions of fact made in the application state requirements, and shall subject the signatory to limits a statements. | n are true an | d complete, comply | ر fully with a _ا | oplicable |
| Sta | Eplean M. Dopuch | | Ja | ely 15, | 2008 |
| | orized Signature (for facility) CE Resident | | Date | · e | |
| Title | | | | """"""""""""""""""""""""""""""""""""" | |
| OAC ru | rule 3745-31-04 states that applications for permits to install sh | hall be signed: | | | |

- In the case of a corporation, by a principal executive officer of at least the level of vice president, or his duly authorized representative, if such representative is responsible for the overall operation of the facility. (1)
- (2) In the case of a partnership by a general partner.

Section I - General Permit To Install (PTI) Application Information

OAC rule 3745-31-04 states that applications for permits to install shall be signed:

- (1) In the case of a corporation, by a principal executive officer of at least the level of vice president, or his duly authorized representative, if such representative is responsible for the overall operation of the facility.
- (2) In the case of a partnership by a general partner.
- (3) In the case of sole proprietorship, by the proprietor, and
- (4) In the case of a municipal, state, federal or other governmental facility, by the principal executive officer, the ranking elected official, or other duly authorized employee.

NOTE: If submitting this application via e-mail, make sure you rename this file using the required format identified in the PTI instructions after inserting all of the emissions unit and EAC forms that will comprise the completed application. Failure to do so will result in a rejected application. <u>See the PTI instructions on how to insert the files.</u>